



**-(X)1 SECURITY LATCH ASSY**

**MATERIAL:**  
 SECURITY HANDLE: .75 THK 6061-T6 ALUM  
 BACKING PLATE: 15-5PH CRES  
 BOLT: 15-5PH CRES  
 PIN CYLINDER (LOCK): 15-5PH CRES  
 INNER BEZEL & BAR HANDLE: 6061-T6 ALUM

**FINISH:**  
 SECURITY HANDLE: NON-DIRECTIONAL BEAD BLAST, ALODINE, CLEAR POLYURETHANE  
 BACKING PLATE: H.T., PASSIVATE  
 BOLT: H.T., EMRALOM COAT  
 PIN CYLINDER (LOCK): H.T., PASSIVATE, ELECTROPOLISH  
 INNER BEZEL & BAR HANDLE: NON-DIRECTIONAL BEAD BLAST, ALODINE, CLEAR POLYURETHANE

**GENERAL:**

**WEIGHT:**

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**UNLESS OTHERWISE SPECIFIED**

ALL DIM ARE REFERENCE

DIMENSIONS ARE IN INCHES ± .010  
 ANGULAR DIMENSIONS ARE IN DEGREES ± 1°  
 BREAK ALL CORNERS  
 INTERNAL & EXTERNAL RADII .030 MAX  
 MAXIMUM DRAFT 2°

Code Ident No.

34941

**Harper Engineering Co.**



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TITLE

**H3-1771 FLIGHTDECK DOOR  
 -LATCH ASSY-HIGH SECURITY**

**DOOR CUTOUT**