



-1 ASSY (INBOARD)
-2 ASSY (OUTBOARD)

MATERIAL:
 AXLE: 12L14 STEEL
 ARM: 6061T6 ALUM
 BRACKET: A380 ALUM
 COLLAR: NYLATRON
 LEVER: 301 CRES
 PIVOT: 303 CRES
 SPRING: 17-7 CRES

FINISH:
 AXLE: CADMIUM PLATE
 ARM: ANODIZE & DRY LUBE (EMRALON)
 BRACKET: ANODIZE & BMS 10-11 PRIMER
 COLLAR: N/A
 LEVER: CADMIUM PLATE
 PIVOT: CADMIUM PLATE
 SPRING: PASSIVATE

GENERAL: N/A
WEIGHT: .20 LBS MAX

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UNLESS OTHERWISE SPECIFIED

ALL DIM ARE REFERENCE
 DIMENSIONS ARE IN INCHES ± .010
 ANGULAR DIMENSIONS ARE IN DEGREES ± 1°
 BREAK ALL CORNERS
 INTERNAL & EXTERNAL RADII .030 MAX
 MAXIMUM DRAFT 2°

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TITLE H3-1588 LATCH ASSY
 CEILING PANEL