



MATERIAL:
 FRAME: 6061-T6 ALUM
 SLATS: 2024-T3 ALUM
 ROD: AISI 1113 or 1213 STEEL

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UNLESS OTHERWISE SPECIFIED

ALL DIM ARE REFERENCE

DIMENSIONS ARE IN INCHES ± .010
 ANGULAR DIMENSIONS ARE IN DEGREES ± 1°
 BREAK ALL CORNERS
 INTERNAL & EXTERNAL RADII .030 MAX
 MAXIMUM DRAFT 2°

Code Ident No.

34941

Harper Engineering Co.



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TITLE

**H3-1548
 GRILLE ASSY**