

- 11 ASSY (SHOWN)
- 12 ASSY (OPP -11)
- 13 ASSY (SIMILAR TO -11)
- 14 ASSY (OPP -13)
- 17 ASSY (SIMILAR TO -11)
- 18 ASSY (OPP -17)

**MATERIAL:**  
 ROLLER BRACKET: Ultem 2300, 30% Glass Filled  
 ROLLER: MDS Filled Nylon 6/6  
 ROLLER PIN: MS20253 Pin Stock  
 ADAPTER PLATE: 2024 Alum

**FINISH:**  
 ROLLER BRACKET: N/A  
 ROLLER: N/A  
 ROLLER PIN: Per MS20253  
 ADAPTER PLATE: Alodine & Primer

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**UNLESS OTHERWISE SPECIFIED**

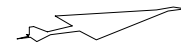
ALL DIM ARE REFERENCE

DIMENSIONS ARE IN INCHES ± .010  
 ANGULAR DIMENSIONS ARE IN DEGREES ± 1°  
 BREAK ALL CORNERS  
 INTERNAL & EXTERNAL RADII .030 MAX  
 MAXIMUM DRAFT 2°

Code Ident No.

34941

***Harper Engineering Co.***



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TITLE

H3-1406  
 ROLLER BRACKET ASSY